



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

C3-19C

Job Sheet 175325



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/26/18	0.00	0.00	Start Up Large Fab-7		EL
100	Large Fab	1 pcs		4/26/18	0.00	10.00	Large Fab 8		EL
110	QC	1 pcs		4/26/18	0.00	0.00	QC9		PD 18-05-01
120	QC	1 pcs		4/26/18	0.00	0.00	QC5		PD 18-05-01
130	Powdercoat	1 pcs		4/27/18	0.00	0.50	Powdercoat6		BR 18-5-01
140	QC	1 pcs		4/27/18	0.00	0.00	QC3		21
150	Packaging	1 pcs		4/27/18	0.00	0.00	Packaging3-2		3-20
160	QC21-SA	1 Ea		4/27/18	0.00	0.00	QC21		MAY 01 2018

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C3-19C.

Descriptions: 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: 10:50 OVEN TEMPERATURE: 520° FINISH TIME: 11:20

17 124278

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	11.5000 ft (11.5 ea)	90-Start up Operation	
C3-18-1	Lifting Plate	2 Ea (2 ea)	100-Large Fab	
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.8750W0.120	12	60	0
100-Large Fab	C3-18-1	2	0	0
	C3-18-5	2	0	0
	C3-18-6	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		

Date: _____ Step #: _____ QTY Effective: _____ MRB (QSI042) Approval _____

Description Work Order Deviation	Disposition

Part: C3-19C
 Job No: 175325
 Serial No/Batch: S065584
 Revision: 5
 Inspector: _____



Container No: S065584

DART AEROSPACE

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Date: 04/26/18

Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐			
Design ☐	Operator ☐	Bending ☐			
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐			
Equip/Tooling ☐	Supplier ☐	Cracks ☐			
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐			
Material ☐	Use for Testing ☐	Cuffs ☐			
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER: _____			